

# **EXECUTIVE SUMMARY**

**FOR**

**PROPOSED EXPANSION OF STEEL MANUFACTURING UNIT  
BY ADDITION OF 3 INDUCTION FURNACES**

**IN THE EXISTING STEEL MANUFACTURING UNIT OF**

**M/S H.L. CHOPRA STEEL ROLLING MILLS  
VILLAGE-A LOUR, BHADLA ROAD, KHANNA, LUDHIANA, PUNJAB.  
PIN-141401**

**Prepared by**

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## EXECUTIVE SUMMARY

### 1.0 Project Name and location

M/s H.L.CHOPRA STEEL ROLLING MILLS, running since 1996, for manufacturing of Flats, Bars, HR Coil, Patra at Village-Alour, Bhadla road, Tehsil- Khanna District-Ludhiana, Punjab.

### 2.0 Products and capacities

The existing capacity of the unit is 52,500 TPA of Flats, Bars, H.R. Coil, Patra through Re-Heating Furnace (Rolling Mills). It is proposed to increase the capacity of plant by addition of 3 number Furnaces of capacity 12 TPH each.

The unit falls in Category B-1 of the amended notification and its environmental clearance is to be accorded by SEIAA, Punjab. The case was considered by the SEAC, Punjab in its 169<sup>th</sup> meeting held on 20/07/2018 and finalized & recommended the TOR which were accepted by SEIAA in its 135<sup>th</sup> meeting held on 20/08/2018. As, public consultation is to be conducted for the proposed project; this draft EIA-EMP has been prepared for this purpose.

| Product Name                       | Existing (TPA) | Additional (TPA) | Total (TPA) |
|------------------------------------|----------------|------------------|-------------|
| Steel Ingots/ Billets (TPA)        | Nil            | 1,51,200         | 1,51,200    |
| Flats, Bars, H.R. Coil, Patra(TPA) | 52,500         | 87,500           | 1,40,000    |

### 3.1 Land Area

The projects have already 4.7 acres land. No additional land will be required for expansion.

### 3.2 Raw Material Requirement

|   | RAW MATERIAL                                  | EXISTING | Additional/Proposed | TOTAL    |
|---|---|----------|---------------------|----------|
| 1 | MS Scrap, Ferro Alloys, Sponge iron etc (TPA) | Nil      | 1,67,832            | 1,67,832 |
| 2 | Steel Billets/Ingots                          | 55,125   | 91,875              | 1,47,000 |

|   |                    |  |
|---|--------------------|--|
| 3 | Source & Transport | Local Market & transport through covered Trucks. |
|---|--------------------|--|

### 3.3 Water Requirement

Water consumption for the unit will be for makeup water for cooling and for domestic purpose. Water requirement will be met through existing tube well. The detail of water requirement is given below:-

| DESCRIPTION            | EXISTING | PROPOSED | TOTAL    |
|------------------------|----------|----------|----------|
| Domestic               | 4.5 KLD  | 7.0 KLD  | 11.5 KLD |
| Cooling (makeup water) | 2.0 KLD  | 24.0 KLD | 26.0 KLD |
| Total                  | 6.5 KLD  | 31.0 KLD | 37.5 KLD |

### 3.4 Power Requirement

The Power Requirement will be met by sourcing the power from Punjab State Power Corporation limited from nearby Sub-station. The detail of power requirement existing & after expansion is given below:-

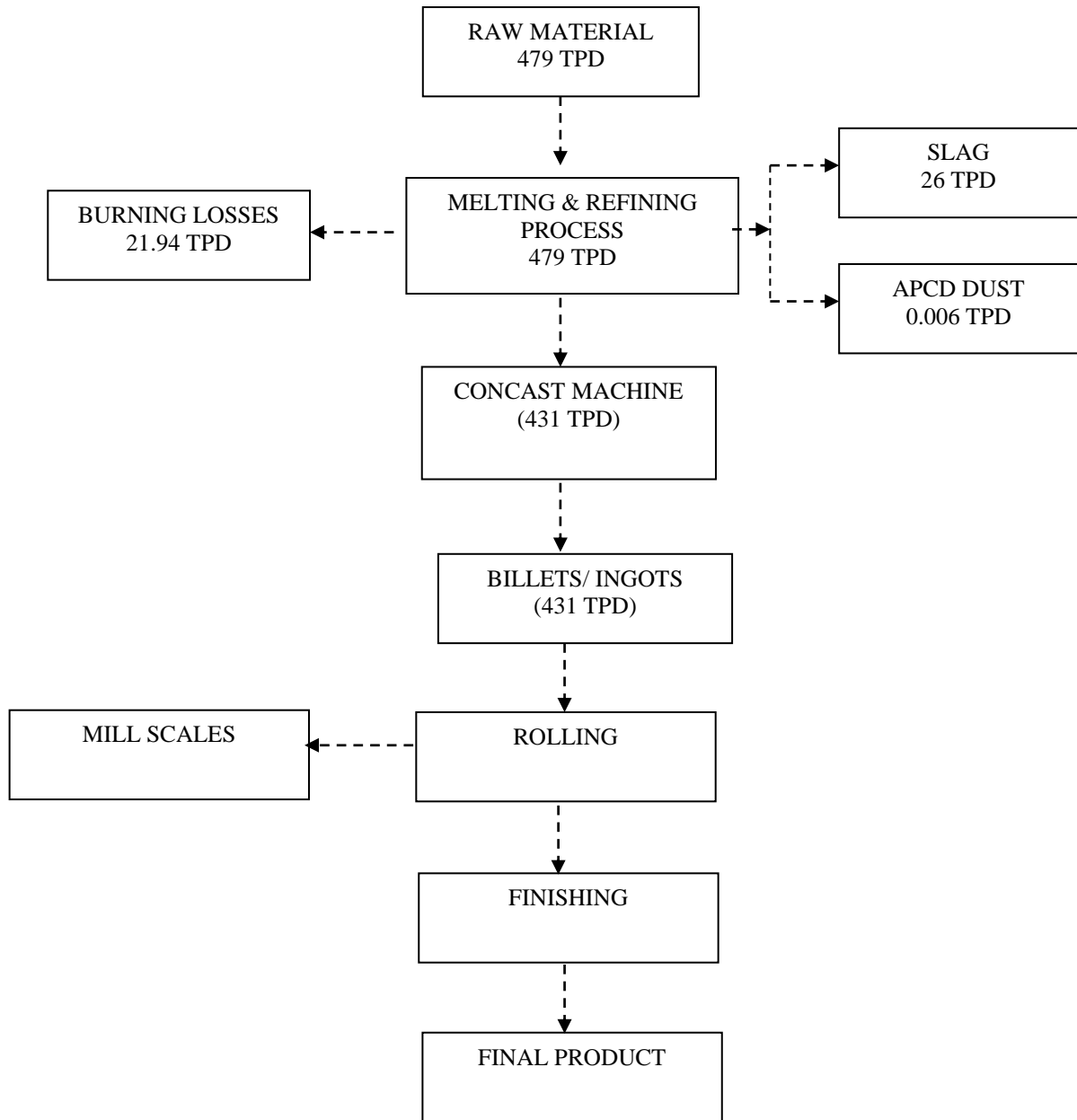
| DESCRIPTION       | EXISTING                                       | PROPOSED | TOTAL    |
|-------------------|--|----------|----------|
| Power Requirement | 2197 KW  | 15800 KW | 17997 KW |
| Source            | Punjab State Power Corporation Limited, Punjab |          |          |

### 3.5 Manpower Requirement

Direct Employment: -for expansion additional 100 Persons will be required. Total number of manpower after expansion will be 250 No's.

#### 4.0 Process Description

### PROCESS FLOW CHART



## **5.0 Description of Mitigation Measures**

The purpose of mitigation measures is to avoid, reduce or minimize unwanted impacts on the environment. To minimize & control the Flue Gas emission from the stack attached to furnace & DG Set, M/s H.L. Chopra Steel Rolling Mills has already installed separate bag filters with I.F & canopy with DG set. The quantity of slag after expansion will be 26 TPD which will be used to fill low lying area. Solids from APCD are disposed off at designated TSDF site. Used Oil from DG set is being sold to M/s Madhav Alloys for recovery of zinc and surplus disposed at TSDF. STP will be provided for treatment of domestic effluent. Treated effluent is used for plantation in the premises. The industry is regularly operating and maintaining its APCD and ensuring that the emissions are adequately collected and concentration of air pollutants in its emissions conforms to the emission standards laid down by the board.

## **6.0 Cost Details**

Capital cost of the project is Rs. 26.08 crore and total cost for EMP is Rs. 110 Lakh.

## **7.0 Site Details**

The proposed project site for expansion is located at Village– Alour, Bhadla Road, Tehsil – Khanna, District-Ludhiana, Punjab having its global coordinates as Latitude 30°40'57.88"N,30°40'56.05"N, 30°40'51.43"N,30°40'55.14"N & Longitude 76°16'18.65"E,76°16'22.17"E, 76°16'25.92"E, 76°16'16.25"E. The project is located at Village– Alour, Mandi Gobindgarh is the nearest city approx. 3.37 km and nearest railway station is in Mandi Gobindgarh, approx. 3.1 km. Nearest airport is in Ludhiana which is at 48 km from site. No National Parks/ Wildlife Sanctuaries/ Biosphere Reserves/ Reserved Forests exist within 5 km radius of project site.

## **8.0 Baseline Environmental Data and their impacts**

Various Environmental factors as existing in the study area which are liable to be affected by the activities have been assessed both quantitatively and qualitatively. Baseline environmental data generation of study area was carried out during the period February, March & April, 2018.

### **8.1 Ambient Air Quality**

The PM<sub>2.5</sub>, PM<sub>10</sub>, SO<sub>2</sub>, NO<sub>2</sub>, CO levels were monitored at eight locations in the study area for three months (March-May 2018). The P98 levels of criteria pollutants are as follows: PM<sub>2.5</sub> is

45.69 $\mu\text{g}/\text{m}^3$ , PM<sub>10</sub> is 91.46 $\mu\text{g}/\text{m}^3$ , SO<sub>2</sub> is 16.89 $\mu\text{g}/\text{m}^3$ , NO<sub>2</sub> is 45.79 $\mu\text{g}/\text{m}^3$  and CO is 0.64 mg/m<sup>3</sup>. The baseline air quality level is within the National Ambient Air Quality Standards prescribed for industrial, residential, rural & other area and also satisfies the air quality index (AQI) w.r.t. health bracket for all the monitoring. **(Standards are 60, 100, 80 and 80 $\mu\text{g}/\text{m}^3$  for PM<sub>2.5</sub>, PM<sub>10</sub>, SO<sub>2</sub> and NO<sub>2</sub> respectively).** Proposed expansion will have less impact than existing one.

## **8.2 Water Quality:**

Eight groundwater samples and one surface water sample were collected from the study area for chemical and biological analysis. The groundwater quality of the study is satisfactory. No metallic or bacterial contamination was found in the water quality. But bacterial contamination is found in surface water.

## **8.3 Noise Environment**

Ambient noise levels were monitored at 8 locations in the study area. Noise levels in the study vary from 47.4 dB (A) to 70.7 dB (A) in day time and 37.4 dB (A) to 67.9 dB (A) during night. The highest levels were observed at Project Site. The baseline noise levels are well within the National Standards. Proposed expansion will have less impact than existing one due to better pollution control facility.

## **8.4 Soil Quality**

Two soil samples were collected from the study area and analyzed. The texture of soil is sandy loam. The organic matter, nitrogen, potassium and phosphorus content of the soil are moderate. The pH of all the soil samples is within the acceptable range. No impact on soil will be there for proposed plant.

## **8.5 Ecological environment**

Ecological data has been collected through secondary sources and by site visits. The tree species kikar, Jamun, Peepal and Mango etc are the dominant plant species of the study area. Mongoose, porcupine, jungle cat, cobra, krait, snakes, hare, pigeon and variety of birds are the common animals of the study area. No endangered species of plants and animals are found in the study area, so no impact on ecological environment.

## **8.6 Sensitive Ecosystem:**

Within 10 km distance of the project site, no plant or animal species were found to be on the endangered list. No ecologically sensitive area like biosphere reserve, tiger reserve, and elephant reserve, migratory corridors of wild elephant, wetland, national park and wildlife sanctuary are present within 10 km distance of the project site. There is no Reserve and

Protected Forests present around the project site of 10 km. Agriculture and industrial workers dominate the occupation structure of the study area. Several induction furnaces, rolling mills, ferroalloy plants, brick kilns, and other small units are present in the study area.

### 8.7 Socioeconomic Condition:

Socioeconomic status has been studied through secondary sources and by site visits. The social requirements identified such as Drinking water requirement, Promotion of Educational institutions and Medical facilities to the villagers (especially Senior Citizens and infants or pregnant ladies). Community centers, recreation facilities etc will also be developed as part of social responsibility.

### 9.0 Possible Hazards & Risks from Secondary Metallurgical Industries

The various process operations, which are having potentially high risk to human exposure and which have high levels of attention area identified in **Table**.

**Table: Possible Risk**

| S.No. | Plant Area                           | Possible Deviation from normal operation   | Likely Causes  | Consequences  |
|-------|--------------------------------------|--|--|---|
| 1     | Furnace                              | Re-circulating and cooling water coming in contact with the molten iron or slag. | Leakage of water from the walls<br>Spurting of metal/slag.     | Explosion under extreme cases.                          |
|       |                                      | Presence of Oil & Grease and other Impurities in raw materials.                  | Fire   | Sudden catches fire & flames                            |
| 2     | High Power Transformer               | Oil temperature being very high.   | Varying room Temperatures                                      | Sudden flashing of fire or bursting.                    |
| 3     | High Tension Electrical Installation | Heavy sparking at the pot heads and the joints.                                  | Loose joints, cable cut, burning of fuses, short circuits etc. | Sparks in the beginning, devastating fire if neglected. |

### 10.0 Emergency Plan

Emergency planning is primary for the protection of plant personnel and people in nearby

areas and the environment that could be affected by unplanned hazardous events. Furnaces are associated with fire and electrical hazard due to sudden generation of pressure or temperature that leads to damage, injury and death. Temperature and pressure are closely related, and when flammable or combustible mixture is present in process equipment that leads to worst consequences. Thus, an engineering evaluation will be done for worst-case scenario.

### **11.0 CER Activities (Corporate Environmental Responsibility)**

Proposed project will result in growth of the surrounding areas by increased direct and indirect employment opportunities in the region including ancillary development and supporting infrastructure. Special emphasis on Financial and Social benefits will be given to the local people. Development of social amenities will be in the form of medical facilities, education to underprivileged and creation of self help groups.

The company has earmarked Rs.20.0 lakh towards the Corporate Environment Responsibility for undertaking the environmental activities.

### **12.0 Environment Monitoring Plan**

Regular monitoring of all significant environmental parameters is essential to check the compliance status vis-à-vis the environmental laws and regulation. The frequency of the monitoring will be as follows:

- The ambient Air quality shall be monitored at project site and two upward and downstream locations once every quarter for PM<sub>2.5</sub>, PM<sub>10</sub>, NO<sub>x</sub> & SO<sub>2</sub>, and CO levels during the Construction Phase and Operational Phase.
- The Ambient Noise Levels, Water Quality, Effluent etc. shall also be monitored once every six months or as per EC conditions.